

系列塑封（护贝）机操作说明书

-120 -120Super
-170 -170Super
-230 -230Super
-330 -330Super

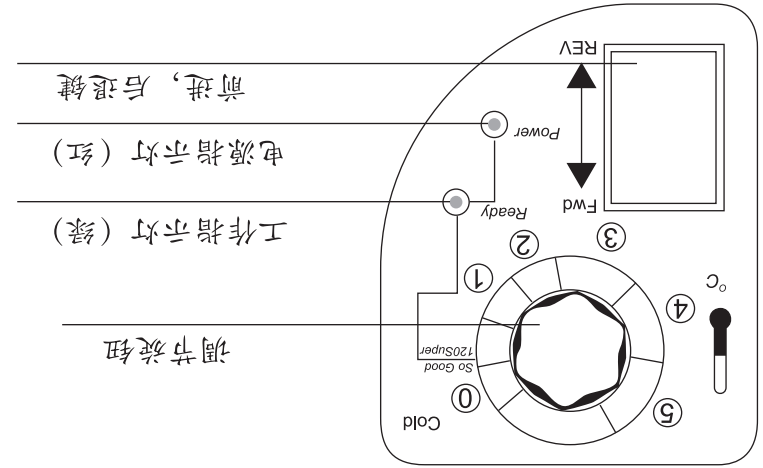
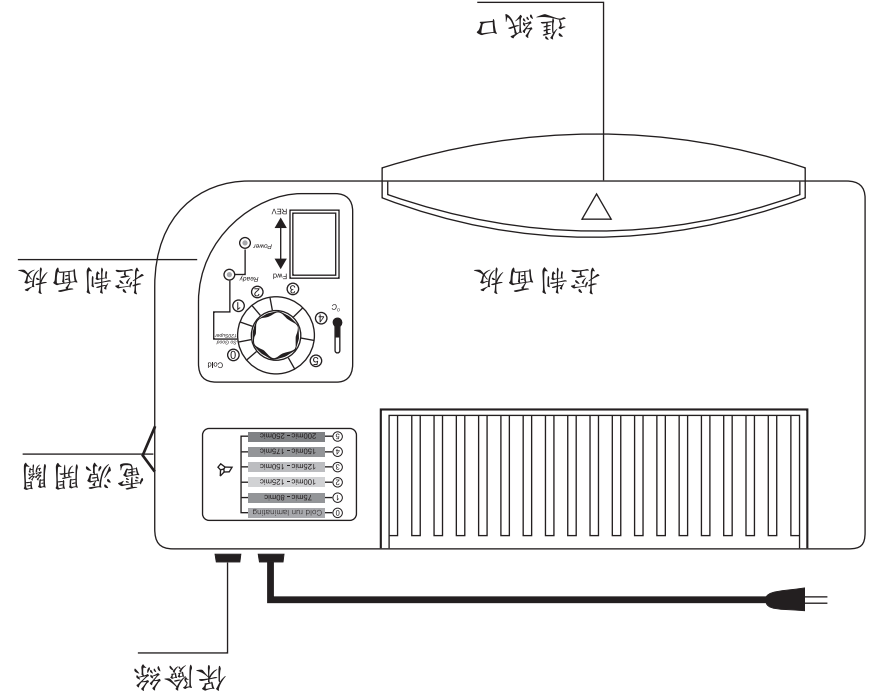
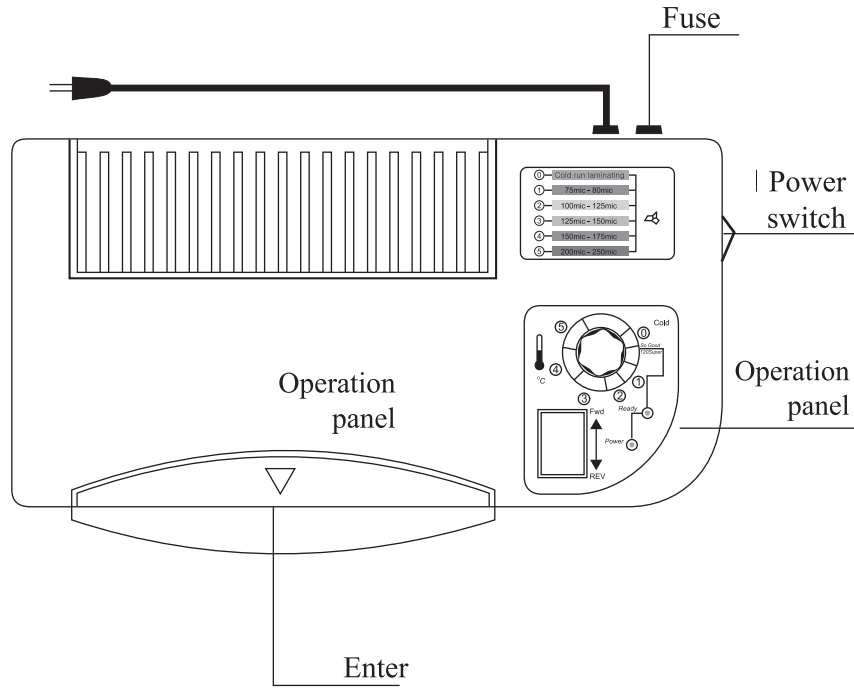
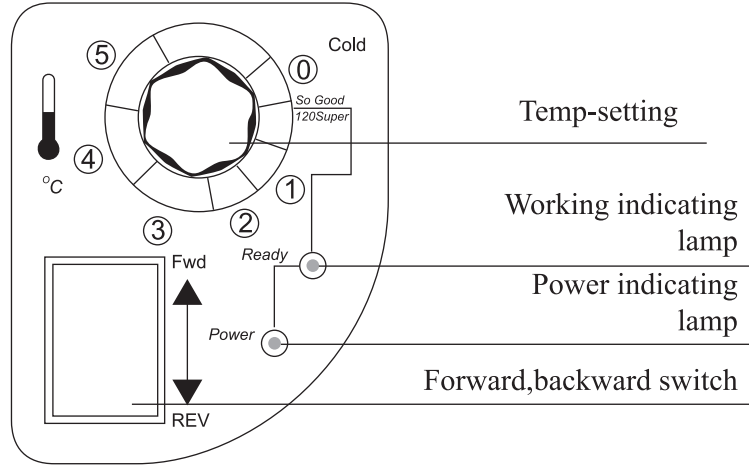
So Good

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-170 -170Super
-230 -230Super
-330 -330Super

So Good

**SERIES LAMINATOR OPERATING
INSTRUCT ON MANUAL**

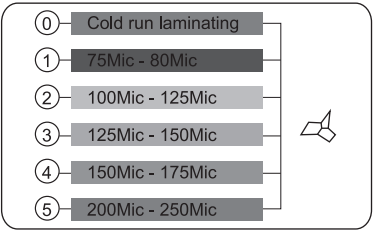
1 OPERATION PANEL AND SWITCHES



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2 HOT LAMINATION

- 1 Turn on “POWER” switch, red light on. According to the brand of temperature and pouch thickness on the machine, set temperature at corresponding range, Warms up machine about 6-9 minutes. When the green light “READY” on, laminating operation can be started.
- 2 Put to be laminated sheet in proper laminating pouch film; Hold the sealed side and put it into machine’s entrance, complete lamination easily.
- 3 Pouch film’s thickness V.S. Temperature.



4 Forward and Reverse

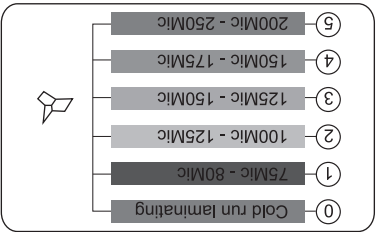
If laminating sheets have to be returned during operation, just push the reverse switch. The reversible motor will out your paper immediately (120S、170S、230S、330S possess forward and reverse function.)

3 HOT STAMPING

- 1 Set temperature at end range 5, waiting 5-8 minutes after “READY” light on.
- 2 Put to be stamped sheet under foil film; color foil side up. Put the sheets gently into the machine for HOT STAMPING.
- 3 To be hot stamped sheet should be a copied paper with carbon.

2 熱塑封（護貝）

- 1、打開電源開關，“POWER”紅燈亮，按機殼上的溫度擋數/護貝膜厚度標牌，用戶可依據使用的護貝膜特性及厚度，將調溫旋鈕置于相應溫度檔，經過6-9分鐘，待“READY”綠燈亮後，即可開始塑封（護貝）操作。
- 2、將被塑封（護貝）物件，放入塑封（護貝）膜內，並將封閉的一端，送入機器入口，即可完成塑封（護貝）操作。
- 3、護貝膜厚度與溫度對照表。



- 4、前進倒退功能：（120S、170S、230S、330S機型，具備此功能）可將前進倒退鍵設定在REV倒退處，即可退出塑封物件。

3 燙印

- 1 將調溫旋鈕置于⑤檔高檔處，等待“READY”綠燈亮後再等待5-8分鐘，即可進行燙印操作。
- 2 將被燙印的文件放在燙印膜下面，燙印膜有顏色的一面朝上，而後放進機器入口，即完成燙印操作。
- 3 被燙印的文件，必需是經過復印并附着有碳粉的文件才能被燙印。

4 COLD LAMINATION

- 1 Set temperature switch to “COLD”, to do cold lamination.
- 2 Put to be laminated sheet in cold laminating film and put the sheets into machine’s entrance.
- 3 When switch “HOT” to “COLD”, be sure to cool down the machine’s temperature before cold laminating.(Completely cool down machine takes about 20-30 minutes.)

5 NOTICE

- 1 “HOT” operation can be started and continuous working when “READY” light on. The machine has an auto-thermostat inside. During operation, “READY” green light might flash, it high up the temperature was going down. The thermostat will high up the temperature automatically.“READY” will light on again when temprature meets the set degree.
- 2 Some interior parts were sealed by wax. Thus, it is quite usul if a “burned” smell on first running of the laminator.
- 3 When master control board circuit is out-of-order and fast warm-up and overrating, stop operation and to do correction.
- 4 Before turn off the power, set temperature button to “0” position and operating 10 minutes, such the service of heating rollers can be prolonged.
- 5 Different manufacturer’s Pouch fillm lies great differences, so, in order to get best effects, the user should make proper adjustment in according to the brand of temperature and pouch thickness on the machine.
- 6 If overheating, you should start to laminate after the green indicator lights on 3~5 minutes.

5 備注事項

- 1 將溫度設定在“COLD”處，即可進行冷裱操作。
- 2 工件放入冷裱膜內，然後放入機器入口，即可完成冷裱操作。
- 3 當機器在熱塑封（護貝）狀態而轉換設定在冷裱“COLD”狀態時，必需等待20-30分鐘機器冷卻後才能進行冷裱操作。
- 1 當“READY”綠燈第一次亮燈後，就可以進行正常操作，但在操作進程中，“READY”綠燈會有時亮有時滅，這屬正常狀態，可照常進行（護貝）操作。本機擁有自動恆溫電子保持系統。當低於設定溫度時綠燈滅，表示正在自動升溫中；當到達設定的溫度時，則綠燈亮。
- 2 新機剛啓用時，機內會散發出一種“焦味”，系因機器內的部分原件在出廠檢驗時用蠟密封，這屬正常情況。
- 3 當主扳電路故障快速升溫超過額定值時，應立即停止工作進行檢修。
- 4 開機前需要將溫度旋鈕設定到“0”位置，并運行十分鐘，這樣可延長熱觀使用壽命。
- 5 由于各廠家生產的塑封（護貝）膜在其特性及厚度均存在較大差異。為獲得最佳塑封（護貝）效果，用戶應在溫度檔數/塑封膜厚度標牌大致對應關係下，依據塑封件實際效果作適當調整。
- 6 若過膜發現過熱現象時，請在亮燈穩定3-5分鐘後，開始過膜。

4 冷裱